

Formulation and Evaluation of Nitazoxanide Sustained-Release Matrix Tablets

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ABSTRACT

The main aim of the present study was to design and assess the twice-daily sustained-release matrix tablets of Nitazoxanide using different concentrations of hydrophilic polymers. Wet granulation method was used to prepare Nitazoxanide sustained-release tablets by using HPMC (Hydroxypropyl Methylcellulose) K4M, HPMC K15M. The prepared tablets were assessed for release during 12 h by using USP type- II dissolution apparatus. Physical properties of Nitazoxanide tablets were studied. The in vitro release studies of sustained-release tablets were plotted in the form of graphs. The in vitro release study showed that F12 was the best formulation, extending the drug release up to 12 h, and it exhibited suitable drug release in the initial hours and the total release pattern was similar to the theoretical release profile. The drug release optimized formulation (F12) followed first-order kinetics. In vitro drug release of Nitazoxanide sustained-release tablets indicated that Nitazoxanide sustained-release tablets could therapeutically perform better than conventional tablets with better patient compliance and improved efficacy.

Key Words: Matrix tablets, Nitazoxanide, hydrophilic polymers, first-order kinetics, patient compliance.

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INTRODUCTION

The privilege of controlled release products in the pharmaceutical field are well known and include the ability of maintaining the desired blood level of a drug over a almost longer time. While many sustained-release and controlled oral formulations are currently known, specific drugs that are almost water-insoluble and are needed with high doses (based on weight) have problems in formulation, which make them unsuitable for inclusion in a sustained-release formulation [1]. Nitazoxanide is wide-spectrum antiviral and antiparasitic drug used to treat various viral, protozoal, and helminthic infections [2]. Nitazoxanide; a high dose antiprotozoal, waterinsoluble drug; is available commercially as the rapid release dosage form. There is still a need for formulating antiprotozoal drugs with bioavailability in the formulation of sustained-release dosage forms to provide suitable release profile of the drug. The study was undertaken with the aim of formulating and evaluation of Nitazoxanide sustained-release tablets [3].

MATERIALS AND METHODS:

Materials:

Nitazoxanide USP was supplied as a gift sample by Chemo Lugano, Mina Pharma Ltd. Microcrystalline cellulose (Avicel PH-101) was purchased from FMC biopolymer, Polyplasdone XL 10 from ISP Pharma Ltd, Hyd, HPMC K4M, and HPMC K15M from Colorcon-Asia, Mumbai. All other used materials were of AR grade [4].

Methods:

Construction of Standard Graph of Nitazoxanide by HPLC

Chromatographic conditions:

Column: Inertsil ODS 3V, $150 \text{mm} \times 4.6 \text{ mm} \times 5 \mu \text{m}$ or its

equivalent

Flow rate: 1ml/min Wavelength: 240 nm

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Injection volume: 10μ1 **Run time:** 10 minutes

Calculation of Sustained-Release Dose and Theoretical Release Profile of Nitazoxanide: The total dose of Nitazoxanide for twice-daily SR formulation was calculated by Robinson Eriksen [5] equation using available pharmacokinetic data.

Preparation of Nitazoxanide Matrix Tablets: All the matrix tablets, each containing 1000 mg of Nitazoxanide, were prepared by wet granulation method. Some of the formulations were prepared by using HPMC K15M, HPMC K4M, and combination of HPMC K4M,

Polyplasdone XL10, and PVPK30 to study the effect of Polymer and binder on the drug release [6].

Formulations

In the formulations prepared, the release retardants included hydroxypropyl methylcellulose (HPMC K4M, HPMC K15M), Microcrystalline cellulose (MCC) used as diluents. Polyplasdone XL10 used as a disintegrant, PVPK30 in purified water used as a binder solution and Magnesium Stearate (MS) 1.7% and talc 3.3% were used as lubricants. Compositions of different formulations are given in the following Tables (Table 1 and 2).

Table 1. List of Different Formulations

Formulae	Polymer (s)	disintegrant	Binder
F1 to F3	F1 to F3 HPMC K4M		
F4 to F6	HPMC K 15M		
F7 to F9	HPMC K4M		PVPK30
F10 to F12	HPMC K4M	Polyplasdone XL10	PVPK30

Table 2: Composition of Matrix Tablets

F.Code	NTZ	MCC	HPMC K4M	HPMC K15M	PVPK30	XL 10	Talc	MS	Total
r.coue	(mg)	(mg)	(mg)	(mg)	(mg)	(mg)	(mg)	(mg)	(mg)
F1	1000	189	5				4	2	1200
F2	1000	186.5	7.5				4	2	1200
F3	1000	184	10				4	2	1200
F4	1000	186.5		7.5			4	2	1200
F5	1000	184		10			4	2	1200
F6	1000	164		30			4	2	1200
F7	1000	157.22	6.78		30		4	2	1200
F8	1000	157.75	7.5		28.75		4	2	1200
F9	1000	138.8	7.2		48		4	2	1200
F10	1000	125.6	7.2		60	1.2	4	2	1200
F11	1000	125.3	7.2		60	1.5	4	2	1200
F12	1000	123.8	7.2		60	3	4	2	1200

Evaluation of Precompression Blend

The angle of Repose: The funnel-method was used to determine the angle of repose of granules. The carefully weighed granules were taken in a funnel. The funnel's height was adjusted so that the funnel's tip of the just touched the heap apexof the granules. The granules were allowed to freely flow onto the surface through the funnel. The diameter of the powder cone measured and the angle of repose was calculated by using the following equation [7].

Tan $\theta = h/r$

Where θ is the angle of repose, r and hare the radius and height of the powder cone, respectively. The angle of repose values more than 40, 30-40, 25-30, and less than

25, are indication of poor, passable, good, and excellent flow properties, respectively.

Determination of Tapped Density and Bulk Density:

The carefully weighed granules/powder (W) was added into the graduated cylinder and the volume (V_0) was measured. After that, a lid was put on the graduated cylinder and it set into the tap density tester (USP). The density apparatus was set for 100 tabs and then, the volume (V_f) was measured and continued operation until the two consecutive readings were equal [8].

Compressibility Index (Carr's Index): Carr's Index (CI) is an important measure that can be obtained from the tapped and bulk densities. Theoretically, the less compressible a material the more flowable it is [9].



Hausner's Ratio: It is the ratio of tapped density and bulk density. Hausner found that this ratio was related to interparticle friction and, as such, could be used to predict powder flow properties. Generally, a value of less than 1.25 indicates good flow properties, which is equivalent to 20% of Carr's index [10].

Evaluation of Matrix Tablets

Thickness: 20 tablets were randomly taken from the representative sample and the thickness of each of them was measured using digital verniercaliper. Average thickness and standard deviation values were calculated [11].

Hardness: Tablet hardness was measured by using Monsanto hardness tester. The hardness of six tablets from each batch was measured and their average was recorded along with standard deviations [12].

Friability Test: Ten tablets from each batch were carefully weighed and put in the friability test apparatus (Roche friabilator). Apparatus was operated for 4 minutes at 25 rpm and tablets were observed while rotating. After 100 rotations, the tablets were taken, dedusted and reweighed. The friability was calculated as the percentage weight loss. Friability values below 0.8% are generally acceptable [13].

Weight Variation Test: The electronic balance was used to record the individual weight (W_I) of 20 tablets from each formulation in order to study weight variation. Their average weight (W_A) was calculated. The percentage of weight variation was calculated as follows. Average weights of the tablets along with standard deviation values were calculated [14].

Drug Content (Assay) by HPLC: Diluents i.e. 2 injections of the sample solution and 5 replicate injections of the standard solution were separately injected to the chromatograph. The chromatograms were recorded and the peak responses were measured [15].

In Vitro Drug Release (Dissolution) by HPLC

Dissolution by HPLC [16]

Dissolutions parameters

Dissolution medium: 1000 ml, 0.1 N hydrochloric acid with 10 % hexadecyl_trimethyl_ammonium bromide.

Apparatus: USP type II (paddle)

RPM: 75

Time: 1st, 2nd, 3rd, 4th, 6th, 8th, 9th and 12th hours

Bath temperature: $25 \pm 3^{\circ}C$

Preparation of dissolution medium:

8.5 ml of hydrochloride acid was transferred into 1000 ml water and mixed well. Then, 100 g of hexadecyltrimethylammonium bromide was added and mixed with a magnetic stirrer until the hexadecyltrimethylammonium bromide dissolved.

Preparation of the standard solution:

50 mg of nitazoxanide working standard was accurately weighed into a 50-ml volumetric flask and dissolved in 35

ml of diluents for 5 minutes and the volume was reached 50 ml with diluents and then mixed for 2 minutes. After that, 5 ml of the solution was poured into a 50-ml volumetric flask and reached the final volume by dissolution medium.

Sample preparation:

The dissolution apparatus parameters were set as mentioned above. The tablets were transferred into each of the six individual bowls and the dissolution apparatus was operated, 20 ml sample solution was withdrawn from each dissolution jar after specified time intervals and filtered through 10 μm nylon filter and 5 ml of each of them was added into 50 ml volumetric flask and diluted to volume with dissolution medium.

Procedure:

Diluents i.e. five replicate injections of the standard solution and two injections of the sample solution were separately injected into the chromatograph. The chromatograms were recorded and the peak responses were measured.

Note: The dissolution medium should be kept above 25 °C only for dilutions.

Calculation:

5 labelled amount of Nitazoxanide dissolved at a respective time interval (Dn)

Where,

AT= area of Nitazoxanide in the sample solution.

AS= average area of Nitazoxanide in the standard solution.

P= purity of Nitazoxanide working standard (on the basis).

WS= weight of Nitazoxanide working standard, in mg.

Kinetic Analysis of Dissolution Data

Different kinetic models were used to describe the release kineticsfor *in vitro* analysis of the release data. The zero-order rate Eq (1) describes the systems where the drug release rate is independent of the concentration [17, 18]. The first order Eq. (2) describes the release from the system where the release rate is concentration-dependent [14]. Higuchi describes the drug release from the insoluble matrix as a square root of time-dependent process based on Fickian diffusion Eq. (3). The Hixson-Crowell cube root law Eq. (4) describes the release from systems where there is a change in the surface area and diameter of particles or tablets[19].

$$C = K_0 t$$

(1)



Where, t is the time and K_0 is zero-order rate constant expressed in the unit of concentration/time.

$$Log C = Log C_0 - K_1 t / 2.303$$
(2)

Where, K_1 is the first-order constant and C_0 is the drug's initial concentration.

$$Q = K_H t^{1/2} \tag{3}$$

Where, K_H is the constant reflecting the design variables of the system.

$$Q_0^{1/3} - Q_t^{1/3} = K_{HC} t \tag{4}$$

Where, K_{HC} is the rate constant for Hixson-Crowell rate equation, Q_t is the amount of drug remained in time t, and Q_0 is the initial amount of the drug in tablet.

The following plots were made by using the data about the in vitro drug release

Cumulative percentage of drug release vs. time (Zero order kinetic model);

Log cumulative of the percentage of drug remaining vs. time (First order kinetic model);

Cumulative percentage of drug release vs. square root of time (Higuchi model);

And cube root of the initial concentration minus the cube root of the percentage of drug remaining in the matrix vs. time (Hixson-Crowell cube root law).

Mechanism of the drug release: Korsmeyer [20] derived a simple relationship, which described drug release from a polymeric system Eq. (5). For understanding the drug release mechanism, first, 60% drug release data were fitted in Korsmeyer–Peppas model.

$$M_t / M_{\infty} = Kt^n \tag{5}$$

where n is the release exponent, K is the release rate constant incorporating geometric and structural characteristics of the tablet, and $M_t \ / \ M\infty$ is a fraction of drug released at time t. The n value is used to characterize various release mechanisms.

A plot of log cumulative percentage of drug release vs. log time was made. nwas the slope of the line and its value was used to characterize various release mechanisms for the cylindrical-shaped matrices (Table 4). Case-II refers to the polymeric chain erosion and anomalous transport (Non-Fickian) refers to the combination of both diffusion and erosion controlled-drug release [21].

FTIR Studies

FTIR studies were conducted on drug and the formulation was optimized using Shimadzu. The samples were analyzed between wavenumbers 400 and 4000 cm⁻¹.

RESULTS AND DISCUSSION

Table 3. Standard Graph of Nitazoxanide

S.NO	Name	Retention time	Area	Area Percent	Theoretical plates(USP)	Asymmetry
1	Nitazoxanide	4.63	35063836	100.00	8742	0.97
Total			35063836	100.00		

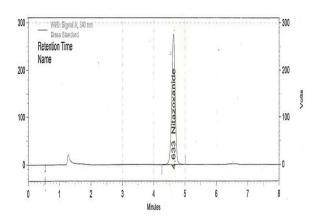


Figure 1. Standard graph of Nitazoxanide

Dose Calculations and Theoretical Release Profile

As calculated before, the total dose required for twice-daily SR formulation of Nitazoxanide was 1000 mg and its theoretical release profile was given in Table 4.

Table 4: Theoretical Release Profile of Nitazoxanide from SR tablets

Time (hours)	Cumulative % Release
0	0
3	30% - 50%
6	50% - 70%
9	NLT 75%
12	NLT 80%

Characterization of Granules

The granules for matrix tablets were characterized according to drug content, Carr's index, tapped density, bulk density, and the angle of repose, (Table 5 and Table 6). Carr's index values <12 and the angle of repose <35° were indication of good to fair flowability and compressibility for the granules of all batches.



Hausner's ratio for all the batches was <1.25, which demonstrated good flow properties. The drug content was >90% for all the granules of different formulations.

Table 5. Physical Properties of Precompression Blend

E	Angle of	Bulk Density	Tapped Density	Carr's Index	Hausner's	
Formulations	repose(°)	(g/mL)	(g/mL)	(%)	ratio	
F1	34.01	0.56	0.61	8.20	1.089	
F2	31.02	0.55	0.62	11.29	1.127	
F3	29.5	0.575	0.635	9.45	1.104	
F4	29.4	0.569	0.630	9.68	1.107	
F5	27.9	0.592	0.631	6.18	1.066	
F6	24.06	0.55	0.62	11.29	1.127	
F7	31.01	0.566	0.626	9.58	1.106	
F8	31.23	0.611	0.639	4.38	1.046	
F9	29.81	0.607	0.647	6.18	1.066	
F10	35.0	0.571	0.62	7.90	1.086	
F11	30.35	0.601	0.641	6.24	1.067	
F12	25.09	0.614	0.646	4.95	1.052	

Physical Evaluation of matrix tablets

The weights of all the tablets of different batches varied between 1195 and 1204 mg and so they complied with the official requirements of uniformity of weight. The friability values of the tablets <1% and the hardness ranged between 13-15 kg/cm², indicating that the matrix tablets were hard and compact. The thickness of the

tablets was between 6.6 and 6.8 mm. All the formulations satisfied the drug content as they contained 90 to 101% nitazoxanide and a good uniformity was observed in drug content. Thus, all the physical attributes of the prepared tablets were found to be practiced within control as shown in the table.

Table 6. Physical Evaluation of Matrix Tablets

F. Code	Hardness (kg/cm²) †	Thickness (mm) ‡	Weight (mg) ‡	Friability (%)	Drug content * (%)	
F1	14±1.15	6.77±0.037	1200.8±6.62	0.36	98.25±1.37	
F2	F2 15±1.0 6.78±6		1197±7.81	0.39	95.28±0.80	
F3	16±3.51	6.785±0.04	1202.9±8.26	0.43	99.12±2.47	
F4	14±1.53	6.805±0.41	1200.9±6.99	0.54	100.24±1.25	
F5	13±3.06 6.801±0.381		1195.7±6.75	0.58	99.53±1.87	
F6	16±1.53	6.81±0.379	1202±7.75	0.64	93.28±1.99	
F7			1205±9.51	0.34	0.95.35±1.14	
F8			1204.5±6.51	0.77	96.34±2.18	
F9	F9 13±1.00 6.78±0.042		1205±7.9	0.42	91.29±0.98	
F10	13±3.21	6.79±0.043	1203.5±6.09	0.48	97.35±0.43	
F11	14±2.65	6.78±0.03	1197±6.01	0.15	98.88±0.88	
F12	15±2.52	6.81±0.35	1198±6.99	0.27	98.57±1.22	

^{*} All values represent mean \pm SD, n=3, \dagger All values represent mean \pm SD, n=6 \ddagger All values represent mean \pm SD, n=10

InVitro Drug Release Studies

Drug Release from HPMC K4M Matrices. The results of the release studies of formulations F1 to F3 are shown in Figure 4. The drug release depends on not only the drug-polymer ratiobut also the matrix nature. As the polymer percentage increased, the kinetics of release

decreased. Formulation F1, composed of polymer percentage of 0.4%, failed to sustain release. It released half of the percentage only in the 1st hr. This formulation underwent erosion before complete swelling could take place. The drug release in the formulations with polymer percentages of 0.62% (F2) and 0.83% (F3) was extended



for 12 hr but as the polymer percentage increased, the kinetics of release decreased. This probably was because of the initial disaggregation or surface erosion of the matrix tablet prior to gel layer formation around the tablet core (Ebube et al., 1997). However, slow erosion took place, so it also gave less release in up to 12 hr.

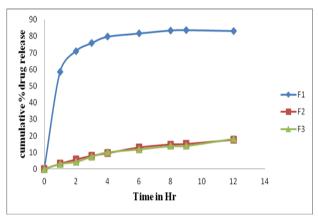


Figure 2. In-vitro Drug Release Profiles of Nitazoxanide from HPMC K4M Matrices

Drug Release from HPMC K15M Matrices: In this formulation, HPMC K15M was taken as polymer, which had more viscosity than the HPMCK4M. Thus, it slowly released the drug. This polymer was too much retarded in drug release. As shown in Table 7 and Figure 5, the drug release was very low. As the polymer percentage increased, the kinetics of release decreased. The polymer percentages 0.62%, 0.83%, and 2.5% were in the formulations F4, F5, and F6, respectively. Here, erosion of the tablet was very low. It did not extend the drug release up to 12 hr and only 15% released in last hours.

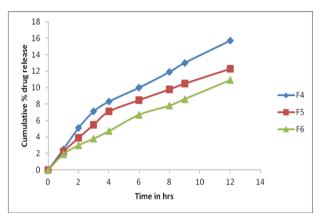


Figure 3. In-vitro Drug Release Profiles of Nitazoxanide from HPMC K15M Matrices

Drug Release from PVPK 30 Binder, HPMC K4M Matrices: In this formulation, PVPK30 was used as a binder and retarded the drug release. It may be used for the slow drug release. Combination of the binder to HPMC K4M was used in F7, F8, and F9 formulations with different percentages. In comparison to F7 and F8

formulations, F8 gave burst release, which showed 61.6% drug release in 1 hr. Its complete erosion took place. However, F7 formulation exhibited poor release. Then increased binder percentage up to 4% and the polymer percentage up to 0.6% showed a slow-release of up to 12 h. This percentage of the polymer was used for further formulations for optimization.

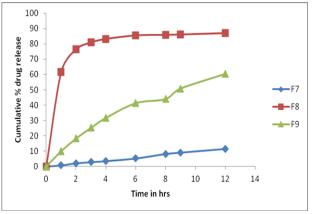


Figure 4. In-vitro Drug Release Profiles of Nitazoxanide from PVPK 30 Binder, HPMC K4M Matrices

Drug Release from PVPK 30 Binder, XL 10(DT) and HPMC K4M Matrices: In-vitro drug release was improved by the combination of PVPK30, XL10, HPMC K4M polymer. In these formulations like F10, F11, and F12, HPMC K4M, PVPK30 percentage was taken 0.6% and 5%, respectively. However, here, XL10 was varied with formulations. F10 formulation showed 57.5% drug released at the end of the 12th h. F11 formulation showed a low drug release profile than the F10 formulation. When 0.25% of XL10 was used, formulation showed improved drug release profile as compared to all other formulations. It can be concluded that F12 formulation was optimized, which gave a higher in-vitro drug release profile. During dissolution, the erosion was observed. The results are shown in Figure 7.

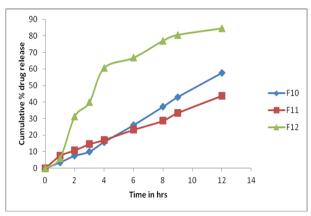


Figure 5. In-vitro Drug Release Profiles of Nitazoxanide from PVPK 30 Binder, XL 10(DT) and HPMC K4M Matrices.



Kinetic analysis of dissolution data. The release rate kinetic data for the F12 is shown in Table 7. drug release data were best explained by the first-order equation, as the plots showed the highest linearity ($r^2 = 0.958$), followed by Higuchi's equation ($r^2 = 0.826$) and Hixson-Crowell ($r^2 = 0.782$) (Figures 6-10). The drug release was best fitted in the first-order kinetics, so the rate of drug release was concentration-dependent. Higuchi's kinetics explained why the drug diffuses at a relativelyslower rate as increasing the diffusion distance. The formulation applicability to the Hixson-Crowell cube root law

showed a change in diameter and surface area of the tablets with the progressive dissolution of the matrix as a function of time.

Mechanism of drug release. The corresponding plot (log cumulative percent drug release vs time) for the Korsmeyer-Peppas equation showed a good linearity (r^2 = 0.765) (Figure 9). The diffusion exponent n was 0.45, which appears to indicate the diffusion mechanism (Fickian diffusion) and probably demonstrated that more than 1 process controlled the drug release. [22]

Table 7: Drug Release Kinetics of Batch (F12) Matrix Tablets*

Zero-order		First	t-order	Higuchi		Hixson-Crowell		Korsmeyer-Peppas		
r^2	$K_0(h^{-1})$	r^2	$K_{I}(h^{-I})$	r^2	$K_H(h^{-1/2})$	r^2	$K_{HC}(h^{-1/3})$	r^2	n	$K_{KP}(h^{-n})$
0.572	0.123	0.958	-0.072	0.826	0.549	0.782	1.528	0.765	0.45	0.316

^{*} r² = Correlation coefficient; K = Kinetic constant; n= Diffusional exponent.

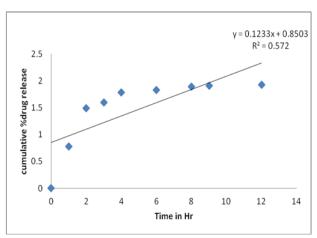


Figure 6.Zero Order Graph of Optimized Formulation (F12).

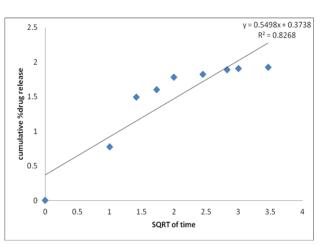


Figure 8. Higuchi Plot of Optimized Formulation (F12).

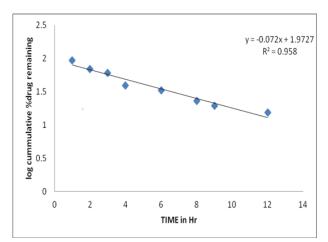


Figure 7.First-Order Graph of Optimized Formulation (F12).

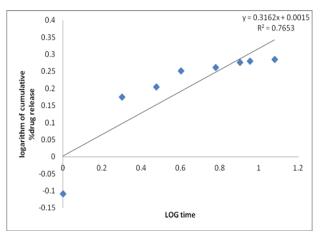


Figure 9.Korsmeyer-Peppas Graph of Optimized Formulation (F12).

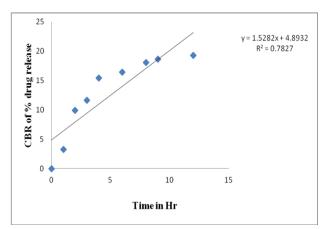


Figure 10.Hixson-Crowell Plot of Optimized Formulation (F12).

FTIR

FTIR spectra of the drug and the optimized formulation were measured at the range of 4000-400 cm⁻¹. Nitazoxanide showed some prominent and characteristic peaks. The peaks at 3419.79 and 3412.08 cm⁻¹ were due to stretching vibrations of N-H (secondary amine) bond. Peaks at 2918.3, 1716, and 1616.35 cm⁻¹ could be assigned to the asymmetric C-H stretching of CH₃ group, C=O (saturated ketone), and C=C weak stretching, respectively. In the optimized formulation, the presence of all the characteristic peaks of the Nitazoxanide demonstrated that no interaction occurred between the excipients and the drug.

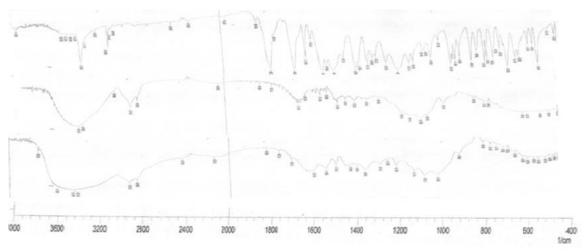


Figure 11.FTIR analysis, (a) Nitazoxanide, (b) HPMCK4M, (c) tablet (optimized)

CONCLUSION

Results of the present study demonstrated that hydrophilic polymers could be successfully employed for formulating sustained-release matrix tablets of Nitazoxanide. All the formulations containing polymer percentage of 0.6% and MCC as a diluent extended the drug release for 12 h. Among the hydrophilic matrix formers, the drug release rate was as the following order, HPMC K4M > HPMC K15M. The combination of drug Nitazoxanide, disintegrant (Crosspovidone), and binder (Polyvinyl pyrrolidine K 30) showed a high drug release profile.

This study concluded that wet granulation method was a better choice to extend the drug release for 12 h. Optimized formulation released the drug by Fickian diffusion. In the optimized formulation, the presence of all the characteristic peaks of the Nitazoxanide showed that no interaction occurred between the excipients and the drug.

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